

PIG Soft-Top Spill Pallet

This report is offered as a guide and was developed from information which, to the best of New Pig's knowledge, was reliable and accurate. Due to variables and conditions of application beyond New Pig's control, none of the data shown in this guide is to be construed as a guarantee, expressed or implied. New Pig assumes no responsibility, obligation, or liability in conjunction with the use or misuse of the information.

PIG Soft-Top Spill Pallet

Assembly Instructions



Step 1: Lay out the metal components and hardware for easy identification during assembly.



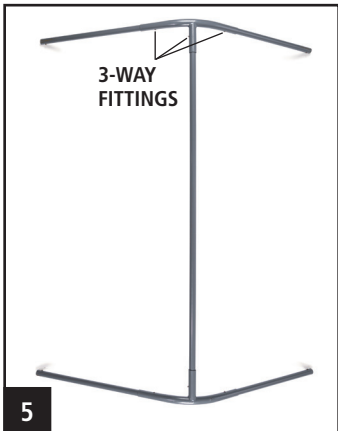
Step 2: Place corner brackets onto the plastic containment unit.



Step 3: Insert threaded rods into the brackets. Place a washer and thread a nut onto each end of the rod approximately $\frac{1}{2}$ ". Hand tighten nuts until snug.

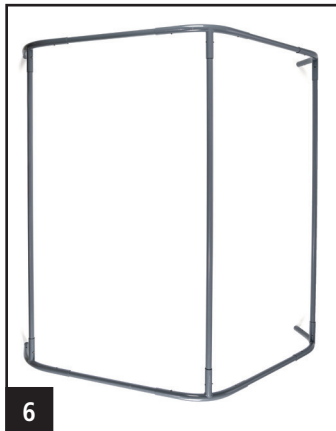


Step 4: Take one medium length tube and insert it into the straight welded tube of the 3-way fitting, making sure the snap button engages. Repeat on the opposite end of the tube. Repeat this two additional times to create three assemblies.



Step 5: Select one assembly and insert the shortest tubes into the remaining openings of the 3-way fittings. You'll now have one "extended" assembly and two "short" assemblies.

Note: Keep snap buttons to the inside of the 3-way fittings. This will prevent them from catching the cover when sliding it over the frame.



Step 6: Select one of the short assemblies and align the 3-way fittings with the short tubes on the extended assembly. Slide on until the snap buttons are both engaged. Repeat on the opposite side of the extended assembly using the remaining short assembly.



Step 7: Unroll the cover and completely unzip the doors, then open the cover up and locate the inside roof area. Place the metal tube roof assembly into the cover upside down.



Step 8: Take the four longest tubes and slide the ends with the snap buttons into the 3-way fittings until the snap buttons engage.



New Pig

One Pork Avenue
Tipton, PA 16684-0304

newpig.com

North America: 1-800-468-4647

Europe: +31 (0)76 596 92 50

China: +86-21-400 921 5178

PIG, PIG logo are registered trademarks in USA and other countries. See tm.newpig.com

UK: 0800 919 900

Outside North America: +1-814-684-0101

503199 / 365656

PIG Soft-Top Spill Pallet



Step 9: Making sure the cover is fitting over the metal roof assembly, rotate the assembly 90° so it's resting on two of the long tubes. Pull the cover over the top long tubes.



Step 10: With a person on each side of the unit, place a hand on each of the four long tubes. At the same time, pick the unit up and turn it upright.



Step 11: Lift the cover onto the brackets, guiding the vertical tubes into the bracket holes.



Step 12: Insert pins and cotter keys into the vertical tubes beneath the brackets on the containment sump.



Step 13: Install cross braces onto the frame above door openings and mid-height of sidewalls. Use the carriage bolts and wing nuts provided.

Note: The cross braces should be the only metal tubes remaining.



Step 14: Pull extra slack out of the cover before attaching hook and loop strap over sidewall tubes.



Step 15: Attach hook and loop around the bottom of the vertical tube legs.



Step 16: Door operation

Closing door – Pull the zipper tab the entire length of zipper while aligning the door panel zipper with the cover zipper.

Opening door – Pull the zipper tab the entire length of zipper. Door can be held open by pulling it around to the side of the cover then matching up the hook and loop closure.